



TECHNICAL NOTES:

- Press the bearing into ring gauge ($\phi 20.65\text{mm}$)
- Check the bearing bore with Plug "Go" $\phi 15.923\text{mm}$ and Plug "No Go" $\phi 15.939\text{mm}$
- The Plug "Go" should go through bearing freely, Plug "No Go" must not enter
- Bearing must be clean free of burrs, rust, scratches and other foreign matters
- Marking: NWB + NWB2275 +BC-1403

2	Roller	29	GCr15	61-65 HRC, $\phi 1.93 \times 11.2$
1	Outer ring	1	ST14	case hardening, hardness 654-657Hv1, case depth: 0.08-0.15mm
No.	Description	Quantity	Material	Remarks
	Date	Name	Drawing No.	
Draw	20.03.2014	Q.X. Kong	B108	
Check	20.03.2014	H.F. Xu	Drawn Cup Needle Bearing	
		All dimensions in mm	Scale : Free	Weight :
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