



- 1: No crack, rusty and drawing stamp in the bearings.
- 2: Bearings rotate freely and smoothly in the arrow direction and self-locked in the opposite direction after checking with a Zinc bar ( $30^{+0.02}_{-0.06}$  mm).

05	Spring	18	SUS304		
04	Needle Roller	18	GCr15	HRC 61~65	P 2.5X14.8
03	Cage	1	PA66-GF25		
01	Outer Ring	1	ST14	Surface carburization, Surface Hardness664~857HV1, carburized case0.10~0.15mm	
Number	Item	Quantity	Material	Heat	Remark
	Date	Name	Drawing No.		
Draw	July.26th.11	G.Leng	<b>HF3020</b>		
Check	July.26th.11	H.F.Xu			
		All dimensions in mm		Scale : 2:1	Weight: 0.036 Kg